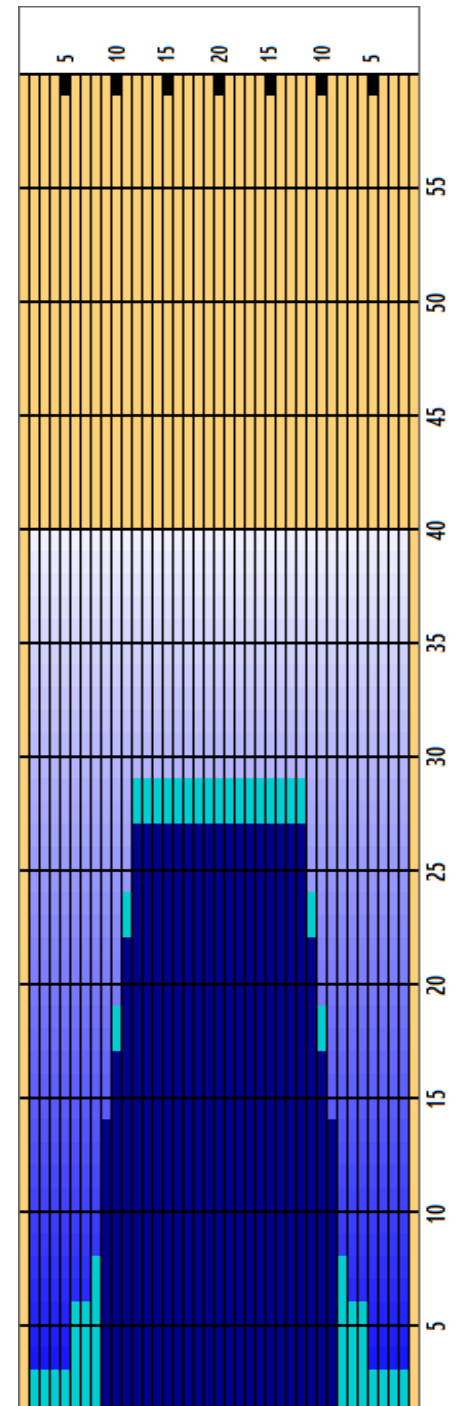




Oil Pattern Distance	40	Reverse Brush Drop	37	Oil Per Board	55 ul
Forward Oil Total	17.875 mL	Reverse Oil Total	7.645 mL	Volume Oil Total	25.52 mL
Tank Configuration	Multi Tank	Tank A Conditioner	Fire	Tank B Conditioner	Fire

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	3	A	111	0.0	3.9	3.9	6105
2	6L	6R	1	18	3	A	29	3.9	6.4	2.5	1595
3	8L	8R	1	18	3	A	25	6.4	8.9	2.5	1375
4	9L	9R	2	18	3	A	46	8.9	14.0	5.1	2530
5	10L	10R	2	18	3	A	42	14.0	19.1	5.1	2310
6	11L	11R	2	18	3	A	38	19.1	24.2	5.1	2090
7	12L	12R	2	18	3	A	34	24.2	29.3	5.1	1870
8	2L	2R	0	26	3	A	0	29.3	40.0	10.7	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	40.0	27.0	-13.0	0
2	12L	12R	2	18	3	B	34	27.0	21.9	-5.1	1870
3	11L	11R	2	18	3	B	38	21.9	16.8	-5.1	2090
4	10L	10R	1	18	3	B	21	16.8	14.3	-2.5	1155
5	9L	9R	2	18	3	B	46	14.3	9.2	-5.1	2530
6	2L	2R	0	14	3	B	0	9.2	0.0	-9.2	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5.88	1.61	1	1	1.61	5.88

